



▶▶▶ **PRINTING INSTRUCTIONS**

Instructions for Printing onto Dark Colored Textiles with **FOREVER Laser-Dark**

▶▶▶ **PRINT SETTINGS**

COLOR COPIER

Paper Mode: See list on reverse side
Image Mode: **NO mirror image**
Feeding: Bypass (manual feeding)

LASER PRINTER

Paper Mode: See list on reverse side
Image Mode: **NO mirror image**
Feeding: Bypass (manual feeding)

▶▶▶ **TRANSFER SETTINGS**

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS	
PRESSURE	5 bar (70 PSI)	High/maximum	
TEMPERATURE	200° C (390° F)	200° C (390° F)	
TIME	60 seconds	80 seconds	

▶▶▶ **TRANSFER APPLICATION**

- ▶ Print your design on **FOREVER Laser-Dark** and cut out the contours.
(For open images or lettering use a plotter with an optical eye function.)
- ▶ Peel the backing paper off and place the transfer on the t-shirt.
- ▶ Cover the design with the silicone paper **Antistick** and five sheets of normal paper.
- ▶ Press for 60/80 seconds respectively.
- ▶ Take off the five sheets of paper.
- ▶ Rub the silicone paper **Antistick** with a towel until the print cools down to avoid the toner sticking to the silicone paper.
- ▶ Peel off the silicone paper **Antistick**.
- ▶ For a softer touch stretch the garment into the width.

▶▶▶ **WASHING**

- ▶ **Up to 40° C** (cold wash cycle). Do not use bleach. Do not tumble dry.

▶▶▶ **IRONING**

- ▶ **When ironing cover the print with baking paper.**

▶ **ANY PROBLEMS?** Visit our website www.forever-ots.com
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!