

Technical Data Sheet

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- Properties:** AKEMI® Rallye Sprays are high-quality one-component paints which contain solvents. The products are characterized by the following properties:
- fast-drying
 - very good covering power
 - very good adhesion on metal (iron, steel, light metal), paper and wood
 - weather-resistant, does not yellow
 - high surface hardness but nevertheless good elasticity
 - can be polished
 - free of heavy metal
 - conditionally stable towards petrol, resistant to thawing salt and car wash
- Application Area:** AKEMI® Rallye Sprays are used to improve the appearance of cars and can also be used in the domestic sector and for hobby purposes.
- Instructions for Use:**
1. The surface must be free of rust and grease, thoroughly clean, dry and slightly roughened. Inactivate residual rust with AKEMI® Rust Converter, then apply AKEMI® Zinc Spray.
 2. If the undersurface is uneven, prime with AKEMI® Primer light grey.
 3. Shake the spray can vigorously before use (you can hear the mixing balls).
 4. Parts which are not to be sprayed must be masked or covered with paper.
 5. Apply several thin layers (at a spraying distance of approx. 25 cm and at intervals of 3 - 5 minutes).
- Special Notes:**
- Use AKEMI® Liquid Glove to protect your hands.
 - Do not use at too high temperatures or in intense sunlight, as the paint dries too quickly and does not run properly (blooming). Optimum working temperature: 15-25°C.
 - Drying is far better if the product is applied in several thin layers instead of one thick one.
 - It is not necessary to empty the spray nozzle when you have finished your work.
 - Areas which have accidentally been sprayed can be cleaned with AKEMI® Universal Thinner (check the compatibility).
- Technical Data:**
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| Colour: | black (matt, silk matt or gloss), white gloss |
| Density: | approx. 0.8 g/cm ³ |
| Drying: | dust-dry after approx. 10 min
tack-free after approx. 15 min
touch-dry after approx. 50 min
completely dry and polishable after approx. 24 h |
| Coverage: | approx. 1.3 m ² /spray can |
- Storage:** If stored in dry and cool condition (5-25°C/41-77°F) in its closed original container at least 3 years from production.
- Health & Safety:** Read Safety Data Sheet before handling or using this product.

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Important Notice:

The above information is based on the latest stage of development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trails of the product, in an inconspicuous area or fabrication of a sample piece.